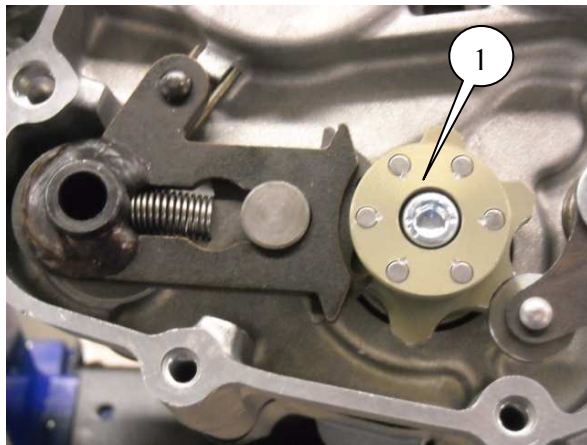
	Information technique Technical information Información técnica	Document n° NT 67-01
Sujet: Subject: Replace of shifting locator 250 SE-(R) Asunto:		Date/Fecha 16/10/2013

Motocyclette/Motorcycle/Motocicleta				
50 2S	125 4S	250/300 4S	250/300 2S	450/510 4S



Parts delivery with the NT67-01 :

- Shifting locator 3811
- Clutch cover gasket 3831
- Copper washer 2390

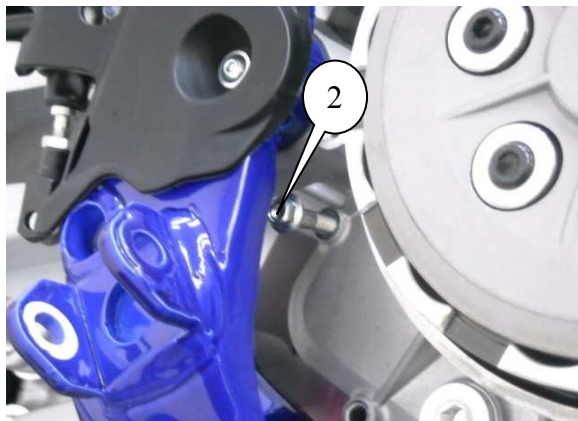
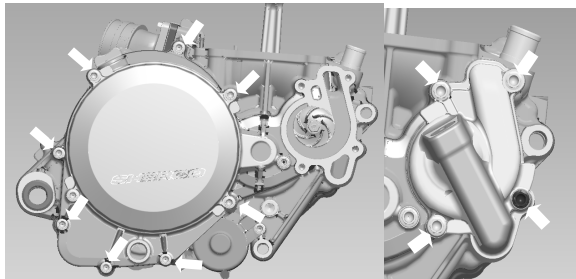
In order to improve shifting location drum [1] , replace the shifting locator by a new part.

The engine concerning is N° S8-3000044 to N°S8-3000143 included.

This shifting locator are in mass production since engine N° S8-3000144.

Process to change the shifting locator 3811 , engine in the frame.

- Dismount the exhaust pipe.
- Servicing the cooling system (see owner's manual)
- Put the bike on the ground in the right side.
- Dismount the rear brake pedal.
- Remove the clutch crankcase. For dismount the crankcase on the frame , only unscrew the screw [2] and don't remove it , remove all the other screw M6.





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Attention at the two dowel [3] and the water pump washer [4].

- Remove the pressure clutch plate.
- Remove the clutch hub nut.
- Remove the clutch but washer.
- Remove the assembly clutch hub + discs.
- Dismount the shifting locator screw
- Pull up on the maximum the selector axle and push the locating lever
- Remove the shifting locator.



Attention at the indexation dowel of shifting locator.

- Reinstalling all the part in the reverse order with the new shifting locator , it's important to put a new clutch gasket , a new copper washer for the water cover screw